

INTERIOR DOOR GUIDE



*Building Quality
Doors Since 1866*

Orlando, FL

1925 Parks Oaks Ave. Orlando, FL 32808

Phone: 407-578-6222 • Toll Free: 800-372-8583

Fax: 407-578-8835

email: Orlando@msifamily.com

www.msifamily.com

Royal Palm Beach, FL

700 103rd Ave. North Royal Palm Beach, FL 33411

Phone: 561-472-6497 • Toll Free: 800-736-1968

Fax: 561-472-7339

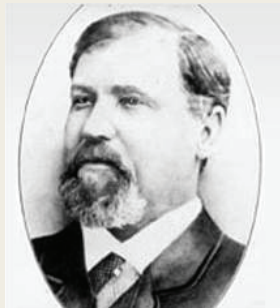
email: RPB@msifamily.com

www.msifamily.com

Steves & Sons... Building Quality Doors Since 1866

GROWING WITH AMERICA FOR OVER 140 YEARS

Some people pioneer a business. Some people are actual pioneers. Edward Steves was both, a true pioneer who established a lumber business in San Antonio, Texas, more than 140 years ago. At the time, San Antonio was just a small Mexican-style adobe village. As Edward Steves' reputation for hard work and dedication to quality rapidly grew, San Antonio quickly became the heart of the lumber business for the southwestern United States and northern Mexico.



A TRUE FAMILY BUSINESS

Edward Steves along with his sons Edward Jr., Albert and Earnest, wanted his business to thrive not only for his current family, but also for future generations of the Steves family. His visionary approach to the business established one of the key company philosophies: supply what's

needed today, stay ahead and be ready to supply what's needed tomorrow. By 1879, Steves stocked an average of three million board feet of lumber, serving the growing building needs throughout western Texas, northern Mexico and the growing frontier.



MORE THAN LUMBER

In the 1890's frame buildings and homes became more common. Steves supplied not only wood, but doors, window and stair components. To keep distribution costs low and make products affordable for customers, a millwork plant was established in 1904. By 1912 the millwork plant was so successful that the business was renamed to Steves Sash & Door Company.

THE WAR YEARS

In 1916, Steves Sash & Door Company was the largest millwork operation in the southwest. Albert Steves was mayor of San Antonio and the United States was at war. The millwork operation shifted production to aircraft propellers for the newly established Army Air Corp. During World War II, operations were again converted to support the war effort. This time the company manufactured joinery for the Liberty ships. Not only did Albert Steves' three sons enlist for military service but after the war, all profits were returned to the government. Albert did this to help the country get restarted and in gratitude for his sons' safe return.



CHANGE TO BEAUTY

After the war years, Steves returned its attention to building quality products for homes, with an emphasis on doors. The leadership at Steves recognized the need for beauty, art and color as the country evolved from a land of pioneers to a land with a growing culture of its own. New lines and styles of doors were manufactured. Between 1950 and 1970 the company, now Steves & Sons, produced more than one million doors to serve a variety of home styles, needs, and décor.

CONTINUED GROWTH

To reach new markets while continuing to deliver unmatched quality at an outstanding value, Steves & Sons opened two additional plants. The Lebanon, Tennessee plant was established in 1971 and the Richmond, Virginia plant opened in 1983. Due to the increased demand for products, the Richmond plant moved into a new 200,000 sq. ft. facility in October of 2014. Steves & Sons continues to build its business and reputation among builders and homeowners across the country with continued emphasis on quality materials, new technology and efficient distribution.

SIX GENERATIONS OF DEDICATION

Since 1866 the Steves family has always been involved in the company. Today, five generations later, Steves & Sons continues with Edward Steves commitment to quality, craftsmanship and style. Edward founded his company on the principles of conserving resources and environmental responsibility. That hallmark remains today in every item Steves and Sons manufacturers. From incorporating recycled materials, to making products that can conceivably last as long as the application, the Steves family is proud to build on the tradition of environmental respect and responsibility. As an American family success story, Steves & Sons will continue to offer quality and service at a fair price for generations to come. Perhaps Edward Steves said it best: "We're temporary stewards of a great company that was started by our great-great-grandfather in 1866. And our children will be the same stewards when we're gone and their children's children will be as well."



Millwork Sales – Your Millwork Distributor in Florida

- Millwork Sales is a multi-branch millwork and building products company serving Florida.
- We distribute the finest in millwork products and have a professional and experienced sales team.
- Our customers are lumber and building supply dealers, millwork specialty companies and window dealers.
- Visit our website, www.msifamily.com for complete listing of our product offering.

We have two locations in Florida from which to serve you – Orlando and Royal Palm Beach



ORLANDO, FL
1925 Parks Oaks Ave. Orlando, FL 32808
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Toll Free: 800-372-8583
Fax: 407-578-8835
Email: Orlando@msifamily.com



ROYAL PALM BEACH, FL
700 103rd Ave. North Royal Palm Beach, FL 33411
Phone: 561-472-6497
Toll Free: 800-736-1968
Fax: 561-472-7339
Email: RPB@msifamily.com

Make your House a Home with Steves Doors

Select Your Interior Door Style



MOLDED PANEL DOORS

Molded panel doors resist shrinking, swelling, cracking and splitting. Available in a wide variety of sizes, they can be painted or stained to match any décor.
(See pages 4–5)



BI-FOLD DOORS

Bi-fold doors save space while achieving the appearance you desire. Bi-folds are available in the same styles and finishes as molded panel and flush doors, and can be made to fit any room in your home.
(See pages 6–7)



FLUSH DOORS

Flush doors give your home the beautiful wood detail you're looking for and can be painted or stained to match your existing furnishings. Available in several natural wood finishes and a variety of sizes, these doors can be made to fit your home perfectly.
(See pages 8–9)

SIZE & AVAILABILITY CHART

Our flush & molded panel doors are available in many styles and sizes. (See page 11)

MOLDED PANEL



Long-Lasting Beauty

When you install a Millwork Sales molded panel door, you'll know that the perfect fit will stay the perfect fit — because these doors resist shrinking, swelling, cracking or splitting. The smooth or textured surface can be painted to match any décor, delivering eye-catching beauty for years to come.

- Available in 6, 5, 4, 3, 2 and 1 panel designs
- Many designs are available in smooth and textured surfaces
- Varying designs — archtop, squaretop and more — help ensure a match to any design style
- Available in hollow core, solid particle board core, and fire-rated core.
- Many designs available in matching bi-fold doors
- Five year limited warranty

Shaker Styles



Note: See page 11 for available sizes by style.

INTERIOR DOORS



RPB, ORL

Colonist
6 Panel

SMOOTH & TEXTURED –
BEAD & COVE



ORL

Rockport
5 Panel

SMOOTH –
BEAD & COVE



RPB, ORL

Coventry
4 Panel Squaretop

SMOOTH –
BEAD & COVE



ORL

Provincial(Carmelle)
4 Panel Archtop

TEXTURED –
OVOLO



ORL

Avalon(Clermont)
3 Panel

TEXTURED –
BEAD & COVE

Specifications

Thickness: 1-3/8" and 1-3/4"

Door Widths: 1' 0" – 3' 0"

Door Heights: 6' 8", 7' 0"
and 8' 0"*

Custom Sizing:

Custom sizes available in both
widths and heights.

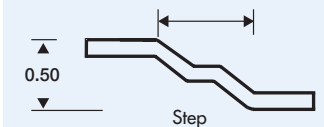
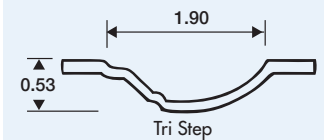
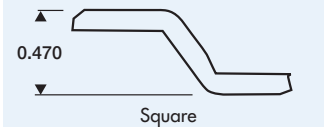
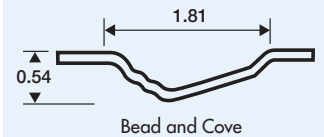
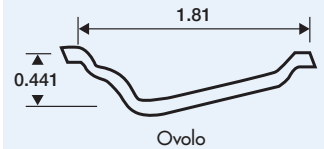
Primed smooth and
textured surfaces.

Hollow core, solid particle board
core, and fire-rated core available.

Many designs available in
matching bi-fold doors.

* All designs are not available in all heights.

STICKING PROFILES



RPB, ORL = smooth
ORL = textured

Princeton(Cremona)SMOOTH
Camden(Classique)TEXTURED
2 Panel Archtop
BEAD & COVE



Continental
2 Panel Roundtop
SMOOTH
OVOLO



RPB, ORL

Caiman
2 Panel Roundtop
SMOOTH
BEAD & COVE



RPB

Santa Fe
2 Panel Roundtop Plank
SMOOTH
OVOLO



ORL

Cashal
2 Panel Roundtop Plank
SMOOTH
TRI STEP



RPB, ORL

Carrara
2 Panel Squaretop
SMOOTH
BEAD & COVE



Corvado

2 Panel Squaretop Plank
SMOOTH
BEAD & COVE

RPB = Stocked in Royal Palm

ORL = Stocked in Orlando

BI-FOLD DOORS



Space-Saving Charm Enhances Any Room

Bi-fold doors save space while delivering an attractive style. Bi-folds are available in the same designs as our molded panel and flush doors.



Conmore
5 Panel Shaker
SMOOTH



Rockport
5 Panel
SMOOTH



Coventry
4 Panel Squarertop
SMOOTH



Colonist
6 Panel
SMOOTH & TEXTURED



Provincial(Carmelle)
4 Panel Archtop
TEXTURED



Avalon(Clermont)
3 Panel
TEXTURED



Craftsman
3 Panel Shaker
SMOOTH



Princeton(Cremona)-SMOOTH
Camden(Classique)-TEXTURED
2 Panel Archtop



Continental
2 Panel Roundtop
SMOOTH



Caiman
2 Panel Roundtop
SMOOTH



Santa Fe
2 Panel Roundtop
Plank
SMOOTH



Cashal
2 Panel Roundtop
Plank
SMOOTH



Carrara
2 Panel Squarertop
SMOOTH



Corvado
2 Panel Squarertop
Plank
SMOOTH



Monroe
2 Panel Shaker
SMOOTH



Madison
1 Panel Shaker
SMOOTH



Specifications

Thickness: 1-3/8"

Door Widths: 24", 30", 32", 36", 48", 60" and 72"

Door Height: 79"

Custom Sizing: Flush & Molded Widths — any 1/2" increments.

Available in 2 or 4 door units (4 door units are 48", 60" and 72").

Molded panel doors available in smooth or textured finishes. Matching backs available.

Flush doors available in wood grain, smooth or embossed finish. Matching backs standard.

Hollow core only. Not available in solid core or fire-rated core.



Lauan



Oak



Birch



Ash



Maple



Hardboard



Embossed Hardboard



Primed Hardboard



Primed Embossed Hardboard

FLUSH DOORS



Flush Door Shown is Birch



Oak

The Look, Feel and Sound of Wood

Wood is beautiful, but solid wood doors aren't always the best choice for everyone. Fortunately, flush doors from Millwork Sales provide the beauty, feel and sound of wood, making flush doors an excellent option.

With a rich look in a wide range of wood grains — including oak, birch, ash, maple and more — you'll find the perfect choice for any décor.

- Available in multiple wood species including lauan, oak, birch, ash and maple
- Also available in raw and primed hardboard, raw and primed embossed hardboard and prefinished varieties
- Available in solid particle board core, and fire-rated core
- Most designs available in matching bi-fold doors

Note: See page 11 for available sizes by style.



Lauan



Oak



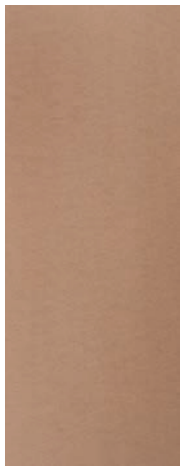
Ash



Maple



Birch



Hardboard
SMOOTH



Primed Hardboard
SMOOTH



Embossed Hardboard
TEXTURED



Primed Embossed
Hardboard
TEXTURED

Specifications

Thickness: 1-3/8" and 1-3/4"

Door Widths: 1' 0" – 4' 0"*

Door Heights: 6' 8", 7' 0"
and 8' 0"

Custom Sizing:

Custom sizes available in both widths and heights.

Wood grain, smooth or embossed finish by design.

Solid particle board core and fire-rated core available.

Most designs also available in matching bi-fold doors.

*4'0" only available in certain species

OPTIONS & ACCESSORIES

More Interior Choices



HOLLOW CORE

Hollow core doors are lighter and generally less expensive, but still durable and dependable.



SOLID CORE

Solid core doors feature a wood, stave core or particle board core that provides excellent sound reduction and years of dependable service.



STAVE CORE

Stave core doors offer excellent stability against warping and provide ideal durability for heavy use areas, such as medical offices and school rooms. Available in a variety of veneered, hardboard and pre-finished faces.



FIRE-RATED CORE

Fire-rated cores offer fire protection and added safety when used in combination with certified frames and hardware. Available on molded and flush doors in 20, 45 and 60 minute ratings. Flush also available in 90 minute rating.

ENVIRONMENTAL RESPONSIBILITY

Living Green

Environmental responsibility is a hallmark of Steves & Sons. From the use of recycled materials and paperless procedures to membership in the Forestry Stewardship Council, the company is committed to “green” production processes and products. Plus, because doors from Steves & Sons are built to last, they reduce the strain on resources simply through durability and craftsmanship.

SIZE AVAILABILITY CHART

INTERIOR DOORS



* Custom Sizes Are Available

		Available Door Sizes																Bifold Doors									
Steves Description	Trade Name	1/0	1/2	1/3	1/4	1/6	1/8	1/10	2/0	2/2	2/4	2/6	2/8	2/10	3/0	3/6	4/0	1/6	2/0	2/4	2/6	2/8	3/0	4/0	5/0	6/0	
MOLDED PANELED DOORS																											
1P Shaker Smooth Square 6-8	Madison 6-8	X	X	X	X	X	X	√	√	X	√	√	√	X	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
1P Shaker Smooth Square 7-0	Madison 7-0	X	X	X	X	X	X	√	√	X	√	√	√	X	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
1P Shaker Smooth Square 8-0	Madison 8-0	NA	NA	NA	X	X	X	√	√	X	√	√	√	X	√	NA	NA	NA	NA	NA	NA	*	*	*	*	*	*
2P Shaker Smooth Square 6-8	Monroe 6-8	X	X	X	X	√	X	√	√	√	√	√	√	√	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
2P Shaker Smooth Square 7-0	Monroe 7-0	X	X	X	X	√	X	√	√	X	√	√	√	√	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
2P Shaker Smooth Square 8-0	Monroe 8-0	NA	NA	NA	X	√	X	√	√	X	√	√	√	√	√	NA	NA	NA	NA	NA	NA	*	*	*	*	*	*
2P Archtop Textured B/C 6-8	Camden 6-8	X	X	X	√	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√	X	√	√	√	√	√
2P Archtop Textured B/C 7-0	Camden 7-0	*	*	*	*	*	*	*	*	*	*	*	*	*	*	NA	NA	NA	*	*	*	*	*	*	*	*	*
2P Archtop Smooth B/C 6-8	Princeton 6-8	X	X	X	X	√	√	X	√	√	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
2P Archtop Smooth B/C 7-0	Princeton 7-0	X	X	X	X	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	X	√	√	√	√	√	√	√
2P Archtop Smooth B/C 8-0	Princeton 8-0	X	X	X	√	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	*	*	*	*	*	*	*	*	*
2P Sq Top Smooth B/C 6-8	Carrara 6-8	X	X	X	X	X	X	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
2P Sq Top Smooth B/C 7-0	Carrara 7-0	X	X	X	X	X	X	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
2P Sq Top Smooth B/C 8-0	Carrara 8-0	X	X	X	X	X	X	X	√	X	√	√	√	√	X	√	NA	NA	NA	√	√	√	√	√	√	√	√
2P Sq Top Smooth Ovalo 6-8	Cambridge 6-8	X	X	X	X	X	X	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
2P Sq Top Smooth Ovalo 7-0	Cambridge 7-0	X	X	X	X	X	X	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
2P Sq Top Smooth Ovalo 8-0	Cambridge 8-0	X	X	X	X	X	X	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
2P Rd Top Smooth Ovalo 6-8	Continental 6-8	X	X	X	X	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
2P Rd Top Smooth Ovalo 7-0	Continental 7-0	X	X	X	X	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	*	*	*	*	*	*	*	*	*
2P Rd Top Smooth Ovalo 8-0	Continental 8-0	X	X	X	√	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	*	*	*	*	*	*	*	*	*
2P Rd Top Smooth B/C 6-8	Caiman 6-8	X	X	X	√	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
2P Rd Top Smooth B/C 7-0	Caiman 7-0	NA	NA	X	X	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	*	*	*	*	*	*	*	*	*
2P Rd Top Smooth B/C 8-0	Caiman 8-0	NA	NA	X	X	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	NA	NA	*	*	*	NA	*	*	
2P Rd Top Plank Smooth Ovalo 6-8	Santa Fe 6-8	X	X	X	√	√	√	X	√	X	√	√	√	X	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
2P Rd Top Plank Smooth Ovalo 7-0	Santa Fe 7-0	X	X	X	√	√	√	X	√	X	√	√	√	X	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
2P Rd Top Plank Smooth Ovalo 8-0	Santa Fe 8-0	X	X	X	√	√	√	X	√	X	√	√	√	X	√	NA	NA	NA	X	X	X	X	X	X	X	X	X
2P Rd Top Plank Smooth TriStep 6-8	Cashal 6-8	X	X	X	√	√	√	X	√	X	√	√	√	X	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
2P Rd Top Plank Smooth TriStep 7-0	Cashal 7-0	X	X	X	√	√	√	X	√	X	√	√	√	X	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
2P Rd Top Plank Smooth TriStep 8-0	Cashal 8-0	X	X	X	√	√	√	X	√	X	√	√	√	X	√	NA	NA	NA	X	X	X	X	X	X	X	X	X
2P Sq Top Plank Smooth B/C 6-8	Corvado 6-8	X	X	X	√	√	√	X	√	X	√	√	√	X	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
2P Sq Top Plank Smooth B/C 7-0	Corvado 7-0	X	X	X	√	√	√	X	√	X	√	√	√	X	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
2P Sq Top Plank Smooth B/C 8-0	Corvado 8-0	X	X	X	√	√	√	X	√	X	√	√	√	X	√	NA	NA	NA	X	X	X	X	X	X	X	X	X
3P Shaker Smooth Square 6-8	Craftsman III 6-8	X	X	X	X	X	X	√	√	X	√	√	√	X	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
3P Shaker Smooth Square 7-0	Craftsman III 7-0	X	X	X	X	X	X	√	√	X	√	√	√	X	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
3P Textured B/C 6-8	Avalon 6-8	X	X	X	√	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	X	√	√	√	√	√	√	√
3P Textured B/C 7-0	Avalon 7-0	X	X	X	√	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	X	√	√	√	√	√	√	√
4P Archtop Textured Ovalo 6-8	Provincial 6-8	X	X	X	X	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
4P Sq Top Smooth B/C 6-8	Smooth Coventry 6-8	X	X	X	√	√	√	X	√	√	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
4P Sq Top Smooth B/C 7-0	Smooth Coventry 7-0	X	X	X	X	√	√	X	√	X	√	√	√	X	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
4P Sq Top Smooth B/C 8-0	Smooth Coventry 8-0	X	X	X	X	√	√	X	√	X	√	√	√	X	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
4P Sq Top Smooth Ovalo 6-8	Atherton 6-8	NA	NA	NA	√	√	√	NA	√	NA	√	√	√	NA	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
4P Sq Top Smooth Ovalo 7-0	Atherton 7-0	NA	NA	NA	NA	√	√	NA	√	NA	√	√	√	NA	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
4P Sq Top Smooth Ovalo 8-0	Atherton 8-0	NA	NA	NA	NA	√	√	NA	√	NA	√	√	√	NA	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
5P Smooth B/C 6-8	Rockport 6-8	X	X	X	X	X	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
5P Smooth B/C 7-0	Rockport 7-0	X	X	X	X	X	√	X	√	X	√	√	√	√	X	√	NA	NA	NA	NA	X	X	X	X	NA	X	X
5P Smooth B/C 8-0 (has six panels)	Rockport 8-0	NA	NA	NA	NA	X	√	X	√	X	√	√	√	X	√	NA	NA	NA	NA	*	*	*	*	NA	*	*	
5P Shaker Smooth Step 6-8	Conmore 6-8	X	X	X	X	√	√	X	√	√	√	√	√	√	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
5P Shaker Smooth Step 7-0	Conmore 7-0	X	X	X	X	√	√	X	√	√	√	√	√	√	√	NA	NA	NA	√	X	√	X	√	√	√	√	√
6P Textured Ovalo 6-8	Colonial 6-8	X	X	X	√	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
6P Textured Ovalo 7-0	Colonial 7-0	X	X	X	√	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
6P Textured Ovalo 8-0	Colonial 8-0	NA	NA	NA	NA	NA	NA	X	√	X	√	√	√	X	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
6P Textured B/C 6-8	Colonist 6-8	X	X	X	√	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
6P Textured B/C 7-0	Colonist 7-0	X	X	X	X	X	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
6P Textured B/C 8-0	Colonist 8-0	X	X	X	√	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
6P Smooth B/C 6-8	Smooth Colonist 6-8	X	X	X	√	√	√	X	√	√	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
6P Smooth B/C 7-0	Smooth Colonist 7-0	X	X	X	√	X	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√	√	√	√	√	√	√
6P Smooth B/C 8-0	Smooth Colonist 8-0	X	X	X	√	√	√	X	√	X	√	√	√	√	√	NA	NA	NA	√	√	√						

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